

ADM Reports Third Quarter Earnings per Share of \$1.52, \$1.63 on an Adjusted Basis

- Net earnings of \$0.8 billion, adjusted net earnings of \$0.9 billion
- Trailing four-quarter average adjusted ROIC of 13.2%

CHICAGO, October 24, 2023—ADM (NYSE: ADM) today reported financial results for the quarter ended September 30, 2023.

"ADM again delivered a strong quarter in increasingly dynamic market conditions as we continued to adjust our business model to meet the evolving needs of our customers. Through targeted investments in innovation and a focus on efficiencies that align to our customers' goals, we are strengthening critical partnerships and expanding our new profit opportunities to deliver additional shareholder value," said Chair of the Board and CEO Juan Luciano.

"Ag Services & Oilseeds delivered another solid quarter, leveraging the strength of our Brazilian export capabilities, extending regenerative agriculture partnerships, and commissioning our Spiritwood production facility to serve growing demand for renewable green diesel. Carbohydrate Solutions drove strong results through excellent execution in favorable ethanol, starches and sweeteners margin environments, while extending customer wins in BioSolutions and formally advancing the Broadwing Energy project for lower carbon intensity power generation in Decatur. Within Nutrition, the outstanding growth of Flavors continues to outpace the market, and Health & Wellness is developing the next generation of evidence-based solutions, while we address pockets of softness in other areas of the portfolio. With strong performance to date in 2023 and a constructive expectation for the remainder of the year, we are again raising our full-year earnings outlook."

Third Quarter 2023 Highlights

(Amounts in millions except per share amounts)	2023	2022				
Earnings per share (as reported)	\$ 1.52	\$	1.83			
Adjusted earnings per share ¹	\$ 1.63	\$	1.86			
Segment operating profit	\$ 1,421	\$	1,559			
Adjusted segment operating profit						
(loss) ¹	\$ 1,492	\$	1,579			
Ag Services and Oilseeds	848		1,075			
Carbohydrate Solutions	460		309			
Nutrition	138		177			
Other Business	46		18			

• Q3 2023 EPS as reported of \$1.52 includes a \$0.10 per share net charge related to impairments and restructuring, net of a contingency loss reversal and a \$0.01 per share charge related to acquisition expenses. Adjusted EPS, which excludes these items, was \$1.63.1

Quarterly Results of Operations

Ag Services & Oilseeds results were lower than the third quarter of 2022.

- Ag Services results were lower than the strong third quarter of 2022. South American origination results were
 higher year-over-year, as the team delivered significantly higher volumes and margins on strong export
 demand. Results for North American origination were lower year-over-year, driven by the shift of exports to
 South America. Effective risk management and higher volumes and margins in Global Trade led to strong
 results, however, lower year-over-year. The current quarter also included a \$48 million insurance settlement
 related to damages from Hurricane Ida.
- Crushing results were much lower than the prior-year's record third quarter. Global soy crush margins
 remained robust, but lower than the very strong levels of a year ago. In EMEA, we continued to optimize our
 flex capacity to higher margin softseeds, in line with market opportunities. In the quarter, there were large net
 positive mark-to-market timing effects, which were lower than the net positive impacts in the prior year
 quarter.
- Refined Products and Other results were higher than the prior-year period. EMEA results were higher year-over-year as strong export demand for biodiesel and domestic demand for food oil supported higher margins. In the quarter, there were large net positive mark-to-market timing effects which are expected to reverse as contracts execute in future periods.
- Equity earnings from Wilmar were significantly lower versus the third quarter of 2022.

 $^{^{1}}$ Non-GAAP financial measures; see pages 5, 10, 11 and 12 for explanations and reconciliations, including after-tax amounts.

Carbohydrate Solutions delivered an outstanding third quarter, significantly higher than last year.

- The Starches and Sweeteners subsegment results, including ethanol production from our wet mills, were higher year-over-year on a healthy demand environment during the quarter. North American starches and sweeteners delivered higher margins on similar volumes versus the prior year and capitalized on a strong ethanol backdrop. The global wheat milling business posted higher margins on similar volumes, supported by steady customer demand.
- Vantage Corn Processors results were significantly higher year-over-year on robust demand and margins for ethanol.

Nutrition results were significantly lower year-over-year.

- Human Nutrition results were much lower than the third quarter of 2022. Flavors results were substantially
 higher than the prior year, driven by pricing actions in EMEA and strong win rates in North America. Specialty
 lngredients results were much lower year-over-year due to continued lower market demand for plant-based
 proteins in meat alternatives, inventory adjustments, and unplanned down time resulting from the recent
 Decatur incident. In Health & Wellness, a favorable impact related to the revised commercial agreement with
 Spiber, as well as stronger probiotics sales, led to higher results versus the prior year.
- Animal Nutrition results were lower compared to the same quarter last year due to lower contributions from amino acids and persistent demand fulfillment challenges in Pet Solutions, partially offset by cost optimization actions and improving volumes.

<u>Other Business</u> results were significantly higher than the prior-year quarter due to improved ADM Investor Services earnings on higher net interest income. Captive insurance results were slightly lower on higher claim settlements partially offset by premiums from new programs.

Other Items of Note

As additional information to help clarify underlying business performance, the table on page 10 includes reported earnings and EPS as well as adjusted earnings and EPS.

Segment operating profit of \$1.4 billion for the quarter includes net charges of \$69 million (\$0.10 per share) related to impairments and restructuring, net of a contingent loss reversal, and a loss of \$2 million (\$0.00 per share) related to the sale of certain assets.

In Corporate results, net interest expense for the quarter increased year-over-year primarily on higher short-term interest rates. Unallocated corporate costs increased versus the prior year on higher global technology spend to support our digital transformation efforts. Other Corporate was favorable versus the prior year primarily due to foreign currency hedges.

Note: Additional Facts and Explanations

Additional facts and explanations about results and industry environment can be found at the end of the ADM Q3 Earnings Presentation at www.adm.com/webcast.

Conference Call Information

ADM will host a webcast on **October 24, 2023, at 8 a.m. Central Time** to discuss financial results and provide a company update. To listen to the webcast, go to www.adm.com/webcast. A replay of the webcast will also be available for an extended period of time at www.adm.com/webcast.

Forward-Looking Statements

Some of our comments and materials in this presentation constitute forward-looking statements that reflect management's current views and estimates of future economic circumstances, industry conditions, Company performance and financial results. These statements and materials are based on many assumptions and factors that are subject to risk and uncertainties. ADM has provided additional information in its reports on file with the SEC concerning assumptions and factors that could cause actual results to differ materially from those in this presentation, and you should carefully review the assumptions and factors in our SEC reports. To the extent permitted under applicable law, ADM assumes no obligation to update any forward-looking statements as a result of new information or future events.

About ADM

ADM unlocks the power of nature to enrich the quality of life. We're a premier global human and animal nutrition company, delivering solutions today with an eye to the future. We're blazing new trails in health and well-being as our scientists develop groundbreaking products to support healthier living. We're a cutting-edge innovator leading the way to a new future of plant-based consumer and industrial solutions to replace petroleum-based products. We're an unmatched agricultural supply chain manager and processor, providing food security by connecting local needs with global capabilities. And we're a leader in sustainability, scaling across entire value chains to help decarbonize our industry and safeguard our planet. From the seed of the idea to the outcome of the solution, we give customers an edge in solving the nutritional and sustainability challenges of today and tomorrow. Learn more at www.adm.com.

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Financial Tables Follow

Source: Corporate Release

Source: ADM

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Segment Operating Profit, Adjusted Segment Operating Profit (a non-GAAP financial measure) and Corporate Results

(unaudited)

		Quarter er Septembe							
(In millions)		2023	2022	Change		2023	2022	Change	
Segment Operating Profit	\$	1,421 \$	1,559 \$	(138)	\$	4,665 \$	4,938 \$	(273)	
Specified items:									
(Gain) loss on sales of assets		2	(29)	31		(10)	(30)	20	
Impairment and restructuring charges and settlement contingencies		69	49	20		190	76	114	
Adjusted Segment Operating Profit	\$	1,492 \$	1,579 \$	(87)	\$	4,845 \$	4,984 \$	(139)	
Ag Services and Oilseeds	\$	848 \$	1,075 \$	(227)	\$	3,112 \$	3,202 \$	(90)	
Ag Services		226	292	(66)		954	957	(3)	
Crushing		250	346	(96)		900	1,242	(342)	
Refined Products and Other		337	295	42		1,026	623	403	
Wilmar		35	142	(107)		232	380	(148)	
Carbohydrate Solutions	\$	460 \$	309 \$	151	\$	1,036 \$	1,099 \$	(63)	
Starches and Sweeteners		395	327	68		987	1,036	(49)	
Vantage Corn Processors		65	(18)	83		49	63	(14)	
Nutrition	\$	138 \$	177 \$	(39)	\$	468 \$	605 \$	(137)	
Human Nutrition		118	146	(28)		440	470	(30)	
Animal Nutrition		20	31	(11)		28	135	(107)	
Other Business	\$	46 \$	18 \$	28	\$	229 \$	78 \$	151	
Segment Operating Profit	\$	1,421 \$	1,559 \$	(138)	\$	4,665 \$	4,938 \$	(273)	
Corporate Results	\$	(390) \$	(329) \$	(61)	\$	(1,105) \$	(918) \$	(187)	
Interest expense - net		(98)	(76)	(22)		(326)	(239)	(87)	
Unallocated corporate costs		(298)	(251)	(47)		(808)	(727)	(81)	
Other		11	(10)	21		34	39	(5)	
Specified items:			()	- -				(0)	
Expenses related to acquisitions		(3)	_	(3)		(6)	(2)	(4)	
Gain on debt conversion option		_	8	(8)		6	12	(6)	
Loss on sale of assets		_	_	_		_	(3)	3	
Restructuring (charges) adjustment		(2)		(2)		(5)	2	(7)	
Earnings Before Income Taxes	\$	1,031 \$	1,230 \$	(199)	\$	3,560 \$	4,020 \$	(460)	

Segment operating profit is ADM's consolidated income from operations before income tax excluding corporate items. Adjusted segment operating profit, a non-GAAP financial measure, is segment operating profit excluding specified items. Management believes that segment operating profit and adjusted segment operating profit are useful measures of ADM's performance because they provide investors information about ADM's business unit performance excluding corporate overhead costs as well as specified items. Segment operating profit and adjusted segment operating profit are not measures of consolidated operating results under U.S. GAAP and should not be considered alternatives to income before income taxes, the most directly comparable GAAP financial measure, or any other measure of consolidated operating results under U.S. GAAP.

Consolidated Statements of Earnings

(unaudited)

	Quarter ended September 30				Nine mont Septem						
	2023			2022	2023		2022				
	(in millions, except per share amounts)										
Revenues	\$	21,695	\$	24,683	\$	70,957	\$	75,617			
Cost of products sold (1)		19,885		22,872		65,184		69,809			
Gross profit		1,810		1,811		5,773		5,808			
Selling, general, and administrative expenses (2)		815		818		2,537		2,461			
Asset impairment, exit, and restructuring costs (3)		79		28		146		30			
Equity in (earnings) losses of unconsolidated affiliates		(83)		(210)		(408)		(606)			
Interest and investment income		(152)		(85)		(428)		(176)			
Interest expense (4)		155		97		482		262			
Other (income) expense - net (5)		(35)		(67)		(116)		(183)			
Earnings before income taxes		1,031		1,230		3,560		4,020			
Income tax expense (benefit) (6)		207		193		636		679			
Net earnings including noncontrolling interests		824		1,037		2,924		3,341			
Less: Net earnings (losses) attributable to noncontrolling interests		3		6		6		20			
Net earnings attributable to ADM	\$	821	\$	1,031	\$	2,918	\$	3,321			
Diluted earnings per common share	\$	1.52	\$	1.83	\$	5.35	\$	5.87			
Average diluted shares outstanding		540		563		546		566			

⁽¹⁾ Includes a net reversal of charges related to inventory writedowns of \$5 million and a contingency loss provision of \$62 million related to import duties in the current YTD. Includes charges related to inventory writedowns of \$11 million and \$36 million in the prior-year quarter and YTD, respectively, partially offset by an insurance settlement of \$2 million in the prior-year YTD.

⁽²⁾ Includes acquisition-related expenses of \$3 million and \$6 million in the current quarter and YTD, respectively, and a contingency loss adjustment of \$8 million in the current quarter and YTD. Includes a contingency/settlement of \$10 million in the prior-year quarter and YTD. Also includes acquisition-related expenses of \$2 million in the prior-year YTD.

 $^{^{}m (3)}$ Includes charges related to the impairment of certain assets and restructuring.

⁽⁴⁾ Includes gains related to the mark-to-market adjustment of the conversion option of the exchangeable bond issued in August 2020 of \$6 million in the current YTD and \$8 million and \$12 million in the prior-year quarter and YTD, respectively.

⁽⁵⁾ Includes net (gains) losses related to the sale of certain assets of \$2 million and \$(10) million in the current quarter and YTD, respectively, and (\$29) million and (27) million in the prior-year quarter and YTD, respectively.

⁽⁶⁾ Includes the tax expense (benefit) impact of the above specified items and tax discrete items totaling \$(17) million and \$(38) million in the current quarter and YTD, respectively, and \$5 million and (\$6) million in the prior-year quarter and YTD, respectively.

Summary of Financial Condition (unaudited)

	September 30, 2023			September 30, 2022				
	(in millions)							
Net Investment In								
Cash and cash equivalents	\$	1,498	\$	1,099				
Operating working capital		11,036		11,603				
Property, plant, and equipment		10,218		9,605				
Investments in affiliates		5,469		5,429				
Goodwill and other intangibles		6,392		6,364				
Other non-current assets		2,492		2,337				
	\$	37,105	\$	36,437				
Financed By								
Short-term debt	\$	116	\$	181				
Long-term debt, including current maturities		8,225		8,559				
Deferred liabilities		3,183		3,378				
Temporary equity		316		290				
Shareholders' equity		25,265		24,029				
	\$	37,105	\$	36,437				

Summary of Cash Flows

(unaudited)

Nine months ended September 30

	0.0		30		
	 2023	- 2	2022		
	(in m	illions)			
Operating Activities					
Net earnings	\$ 2,924	\$	3,341		
Depreciation and amortization	782		774		
Asset impairment charges	120		20		
(Gains) losses on sales/revaluation of assets	(33)		(77)		
Other - net	11		599		
Other changes in operating assets and liabilities	 (1,913)		(1,309)		
Total Operating Activities	1,891		3,348		
Investing Activities					
Purchases of property, plant and equipment	(1,055)		(841)		
Net assets of businesses acquired	(11)		_		
Proceeds from sale of business/assets	21		51		
Investments in affiliates	(8)		(60)		
Other investing activities	(8)		(98)		
Total Investing Activities	(1,061)		(948)		
Financing Activities					
Long-term debt borrowings	500		752		
Long-term debt payments	(963)		(482)		
Net borrowings (payments) under lines of credit	(379)		(751)		
Share repurchases	(1,118)		(1,200)		
Cash dividends	(738)		(677)		
Other	 (102)		(6)		
Total Financing Activities	(2,800)		(2,364)		
Effect of exchange rate on cash, cash equivalents, restricted cash, and restricted cash equivalents	(22)		_		
Increase (decrease) in cash, cash equivalents, restricted cash, and restricted cash equivalents	(1,992)		36		
Cash, cash equivalents, restricted cash, and restricted cash equivalents - beginning of period	 7,033		7,454		
Cash, cash equivalents, restricted cash, and restricted cash equivalents - end of period	\$ 5,041	\$	7,490		

Segment Operating Analysis (unaudited)

	Quarter ended September 30				Nine mor Septer		hs ended ber 30		
	2023 2022				2023		2022		
	(in '000s n				metric tons)				
Processed volumes (by commodity)									
Oilseeds	8,648		7,688		26,058		24,387		
Corn	 4,507		4,381		13,349		13,969		
Total processed volumes	 13,155		12,069		39,407		38,356		
	 Quarter ended September 30					Nine months ended September 30			
	2023		2022	2023		2022			
	 (in mi			nillions)					
Revenues									
Ag Services and Oilseeds	\$ 16,479	\$	19,141	\$	54,902	\$	58,823		
Carbohydrate Solutions	3,325		3,581		10,243		10,698		
Nutrition	1,784		1,864		5,490		5,791		
Other Business	 107		97		322		305		
Total revenues	\$ 21,695	\$	24,683	\$	70,957	\$	75,617		

Adjusted Earnings Per Share A non-GAAP financial measure (unaudited)

	Quarter ended September 30						While months chaca september so						
	2023			202	2		2023	3	202	2			
	In mil	ions	Per share	In millions	Per share	Ir	n millions	Per share	In millions	Per share			
Net earnings and fully diluted EPS	\$	821	\$ 1.52 \$	1,031 \$	1.83	\$	2,918 \$	5.35 \$	3,321	5.87			
Adjustments:													
Loss (gain) on sales of assets and businesses (a)		2	_	(22)	(0.04)		(7)	(0.02)	(20)	(0.04)			
Impairment and restructuring charges and settlement contingencies (b)		54	0.10	40	0.07		152	0.28	60	0.10			
Expenses related to acquisitions (c)		3	0.01	_	_		5	0.01	1	_			
Gain on debt conversion option (d)		_	_	(8)	(0.01)		(6)	(0.01)	(12)	(0.02)			
Tax adjustment (e)		_	_	7	0.01		3	0.01	2	_			
Sub-total adjustments		59	0.11	17	0.03		147	0.27	31	0.04			
Adjusted net earnings and adjusted EPS	\$	880	\$ 1.63 \$	1,048 \$	1.86	\$	3,065 \$	5.62 \$	3,352	5.91			

Quarter ended September 30

Nine months ended September 30

- (a) Current quarter and YTD loss (gain) of \$2 million and \$(10) million pretax (\$2 million and \$(7) million after tax), respectively, was related to the sale of certain assets, tax effected using the applicable tax rate. Prior-year quarter and YTD gains of \$29 million and \$27 million pretax (\$22 million and \$20 million after tax), respectively was related to the sale of certain assets, tax effected using the Company's U.S. income tax rate.
- (b) Current quarter and YTD charges of \$79 million and \$141 million pretax (\$60 million and \$111 million after tax), respectively, were related to the impairment of certain assets and restructuring. Also included is a contingency loss reversal of \$8 million pretax (\$6 million after tax) in the current quarter and YTD and a contingency provision related to import duties of \$62 million pretax (\$47 million after tax) in the current YTD, tax effected using the applicable tax rates. Prior-year quarter and YTD charges of \$49 million and \$74 million pretax (\$40 million and \$60 million after tax), respectively, were related to the impairment of certain assets, restructuring charges, and a contingency/settlement, tax effected using the applicable tax rates. Prior-year YTD charges were also partially offset by an insurance settlement, tax effected using the applicable tax rate.
- (c) Current quarter and YTD expenses of \$3 million and \$6 million pretax (\$3 million and \$5 million after tax), respectively, were related to certain acquisitions, tax effected using the Company's U.S. income tax rate. Prior-year YTD expenses of \$2 million pretax (\$1 million after tax) were related to the Deerland and Sojaprotein acquisitions, tax effected using the applicable tax rates.
- (d) Current YTD gain on debt conversion option of \$6 million pretax (\$6 million after tax) and prior-year quarter and YTD gain on debt conversion of \$8 million and \$12 million and \$12 million after tax), respectively, was related to the mark-to-market adjustment of the conversion option of the exchangeable bonds issued in August 2020, tax effected using the applicable tax rate.
- (e) Tax expense adjustment due to certain discrete items totaling \$3 million in the current YTD and \$7 million and \$2 million in the prior-year quarter and YTD, respectively.

Adjusted net earnings reflects ADM's reported net earnings after removal of the effect on net earnings of specified items as more fully described above. Adjusted EPS reflects ADM's fully diluted EPS after removal of the effect on EPS as reported of specified items as more fully described above. Management believes that Adjusted net earnings and Adjusted EPS are useful measures of ADM's performance because they provide investors additional information about ADM's operations allowing better evaluation of underlying business performance and better period-to-period comparability. These non-GAAP financial measures are not intended to replace or be alternatives to net earnings and EPS as reported, the most directly comparable GAAP financial measures, or any other measures of operating results under GAAP. Earnings amounts described above have been divided by the company's diluted shares outstanding for each respective period in order to arrive at an adjusted EPS amount for each specified item.